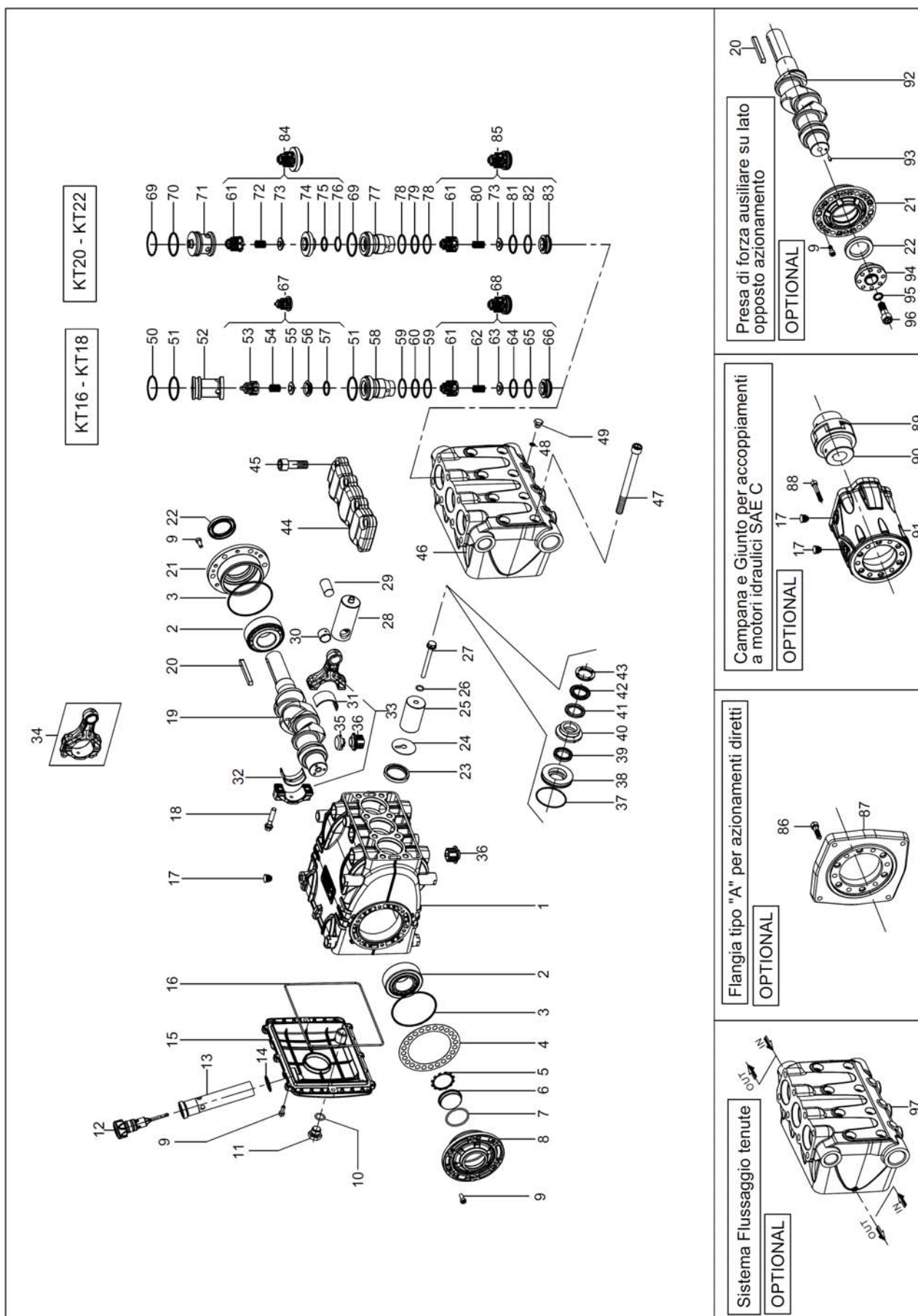


16. EXPLODED DRAWING AND PARTS LIST





**INTERPUMP
GROUP**

KIT RICAMBIO – SPARE KIT

A	Kit tenute pompanti – Plunger packing kit	KT16 WK525	KT18 WK530	KT20	KT22
B	Kit valvole aspirazione – In valves kit	KIT 2227	KIT 2228	KIT 2229	KIT 2230
C	Kit valvole mandata – Out valves kit	KIT 2031		KIT 2022	
D	Kit tenute complete – Complete seals kit	KIT 2231	KIT 2232	KIT 2233	KIT 2234
E	Kit bronzine bielle – Conrod bushing kit	KIT 2156 (STD.) - 2157 (+0,25) - 2158 (+0,50)			



**WK 525
WK 530**



**KT16
KT18
KT20
KT22**

POS	CODE CODICE	DESCRIPTION DESCRIZIONE	KIT	NR. PCS.	POS	CODE CODICE	DESCRIPTION DESCRIZIONE	KIT	NR. PCS.
1	70.0100.22	CARTER POMPA		1	62	94.7397.00	MOLLA D. 11,4X20 - KT16/18		3
2	91.8477.00	CUSCINETTO RULLI CON. 33207		2	63	36.2050.66	VALVOLA SFERICA - KT16/18		3
3	90.3915.00	OR D. 80.60x2,62 NBR 70SH 3318	D	2	64	90.3856.00	OR D. 23.47x2,62 NBR 90 SH 3093 - KT16/18	D	3
4	70.2200.81	SPRESSORE DI RASAMENTO 0,1 MM		1	65	90.5155.00	ANELLO ANTIEST. D. 23,9x28x2 - KT16/18	D	3
5	90.0756.00	ANELLO SEGER D. 45	D	1	66	36.2049.66	SEDE VALVOLA - KT16/18		3
6	70.2118.01	SPIA LIVELLO OLIO		1	67	36.7121.01	GR. VALVOLA ASPIRAZIONE - KT16/18	C	3
7	90.3877.00	OR D. 39.34x2,62 NBR 70SH	D	1	68	36.7144.01	GR. VALVOLA DI MANDATA - KT16/18	B	3
8	70.1501.22	COPERCHIO CUSCINETTO LATO SPIA		1	69	90.3878.00	OR D. 39.34x2,62 NBR 90 SH 3156 - KT20/22	D	6
9	99.1854.00	VITE M6X16 5931 8.8 ZINC		20	70	90.5220.00	ANELLO ANTIEST. D. 40,9x45x1,5 - KT20/22	D	3
10	90.3833.00	OR D. 13.95x2,62 NBR 70SH 3056	D	1	71	71.2110.70	TAPPO D. 45 - KT20/22		6
11	98.2100.50	TAPPO G 3/8x13 TE22 - ZINC.		1	72	94.7401.00	MOLLA D. 12x17 - KT20/22		3
12	98.2115.00	TUBO PER ASTA LIVELLO OLIO		1	73	36.2039.66	VALVOLA SFERICA - KT20/22		6
13	72.2106.95	TUBO PER ASTA LIVELLO OLIO		1	74	36.2043.66	SEDE VALVOLA - KT20/22		3
14	90.3604.00	OR D. 25.12x1,78 NBR 70SH 2100	D	1	75	90.3851.00	OR D. 21.89x2,62 NBR 70 SH 3087 - KT20/22	D	3
15	70.1606.22	COPERCHIO POSTERIORE CARTER		1	76	90.5145.00	ANELLO ANTIEST. D. 22,9x27x1,5 - KT20/22	D	3
16	90.3942.00	OR D. 190.17x2,62 NBR 70SH 3750	D	1	77	70.2244.66	BUSSOLA VALVOLE - KT20/22		3
17	98.2005.00	TAPPO PER FORO D. 15		5	78	90.5179.00	ANELLO ANTIEST. D. 31,4x35,5x1,5 - KT20/22	D	6
18	99.3123.00	VITE SERRAGGIO BIELLA M8x14x2		6	79	90.3866.00	OR D. 29.82x2,62 NBR 70 SH 3118 - KT20/22	D	3
19	70.0206.35	ALBERO A GOMITI C.26		1	80	94.7397.00	MOLLA D. 11,4X20 - KT20/22		3
20	91.4900.00	LINGUETTA 8H9x7x70 UNI 6604/A		1	81	90.3866.00	OR D. 29.82x2,62 NBR 70 SH 3118 - KT20/22	D	3
21	70.1500.22	COPERCHIO CUSCINETTO LATO PTO		1	82	90.5177.00	ANELLO ANTIEST. D. 30x34,5x1,5 - KT20/22	D	3
22	90.1668.00	ANELLO RAD. D. 35x52x7 VITON	D	1	83	36.2042.66	SEDE VALVOLA - KT20/22		3
23	90.1677.00	ANELLO RAD. D. 36x47x6/7,5	D	1	84	36.7139.01	GR. VALVOLA DI MANDATA - KT20/22	C	3
24	96.7099.00	ROSETTA D. 10x45x1		3	85	36.7139.01	GR. VALVOLA ASPIRAZIONE - KT20/22	B	3
25	70.0400.09	PISTONE D. 20x63		3	97	-	TESTATA POMPA - FLUSHING		1
	70.0401.09	PISTONE D. 22x63			CON FLANGIA "A" - WITH DIRECT DRIVE FLANGE				
	70.0410.09	PISTONE D. 16x63			86	99.3084.00	VITE M8X30 5931 8.8 ZINC		6
	70.0411.09	PISTONE D. 18x63			87	10.0673.20	FLANGIA MOT. IDRAULICO TIPO A		1
26	90.3584.00	OR D. 10.82x1,78 NBR 90SH 2043	D	3	MOTORE IDR. SAE-B - SAE-B HYDR. MOTOR DRIVE				
27	70.2241.36	VITE FISSAGGIO PISTONE		3	17	98.2005.00	TAPPO PER FORO D. 15		2
28	70.0500.15	GUIDA PISTONE		3	88	99.3136.00	VITE M8X45 5931 12.9 G321		6
29	77.7420.00	SPINOTTO D. 18x36		3	89	10.0755.47	ELEMENTO ELASTICO GIUNTO D. 46		1
30	90.9100.00	BOCCOLA PIEDE BIELLA		3	90	10.7430.01	GIUNTO ELASTICO D. 30x25.4		1
31	90.9220.00	SEMIROCC. TESTA BIELLA - SUP.	E	3	91	10.0752.20	FLANGIA MOT. IDRAULICO SAE-B		1
	90.9221.00	SEMIROCC. TESTA BIELLA S.+0,25	E	3	PDF AUSILIARIA - AUXILIARY PTO				
	90.9222.00	SEMIROCC. TESTA BIELLA S.+0,50	E	3	9	99.1854.00	VITE M8X16 5931 8.8 ZINC		6
	90.9223.00	SEMIROCC. TESTA BIELLA - INF.	E	3	20	91.4900.00	LINGUETTA 8H9x7x70 UNI 6604/A		1
	90.9224.00	SEMIROCC. TESTA BIELLA I.+0,25	E	3	21	70.1500.22	COPERCHIO CUSCINETTO LATO PTO		1
	90.9225.00	SEMIROCC. TESTA BIELLA I.+0,50	E	3	22	90.1668.00	ANELLO RAD. D. 35x52x7 VITON		1
34	70.0305.01	BIELLA COMPLETA		3	92	70.0205.35	ALBERO A GOMITI C.23 D.PTO		1
35	71.2259.51	CAPPUCCIO TAPPO CARTER		6	93	97.6152.00	SPINA D. 5x10		1
36	70.2225.51	TAPPO CARTER		6	94	70.2234.54	DISPOSITIVO DOPPIA PTO S.70		1
37	90.3636.00	OR D. 50.52x1,78 NBR 70SH 2200	A-D	3	95	96.7160.00	ROSETTA D. 12X18X1 DIN988		1
					96	99.4295.00	VITE M12X35 5931 12.9 G321		1