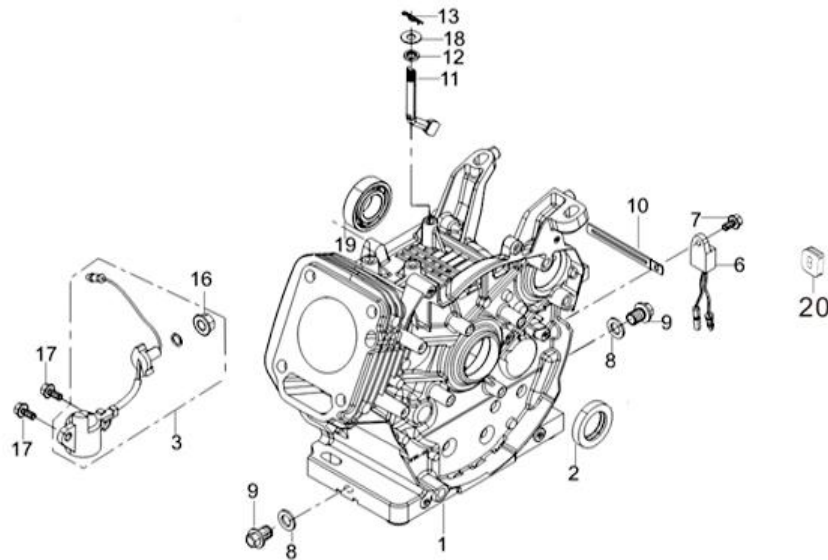


R420D GASOLINE ENGINE 汽油机

FIG.1 CRANKCASE. 曲轴箱组件(E01)

图1：曲轴箱组件(E01)

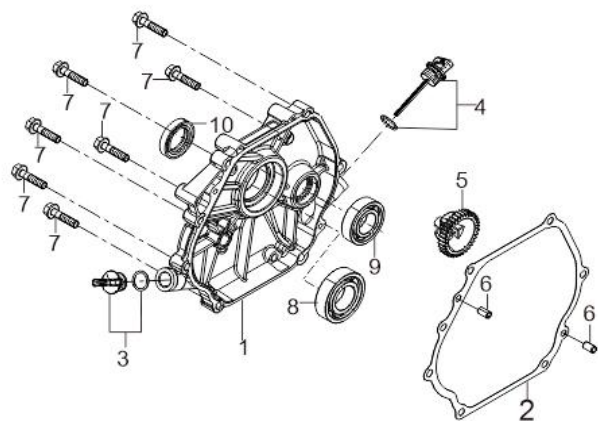


REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
E01-1	11310-Z191210-0BA0		Crankcase Subassembly.	1		
E01-2	90682-Z310110-00A0		Seal, Oil	1		
E01-3	37060-Z080120-0000		Sensor, Engine Oil	1		
E01-6	37050-Z010210-0000		Protector, Oil	1		
E01-7	90001-0612-01A0		Bolt	1		
E01-8	90412-Z080110-00A0		Flat Washer	2		
E01-9	11007-Z080110-00A0		Bolt, Drain Plug	2		

E01-10	90684-Z010311-00A0		Wire Clip	1		
E01-11	16061-Z100110-00A0		Arm, Governor	1		
E01-12	90682-Z100210-00A0		Seal, Oil	1		
E01-13	90501-Z010110-00A0		Cotter Pin	1		
E01-16	90305-Z010210-01A0		Hexagon Nut With Flange	1		
E01-17	90001-0616-01A0		Bolt	2		
E01-18	90412-Z080210-00A0		Flat Washer - Grade A	1		
E01-19	90548-0202-CLAO		Deep Groove Ball Bearing	1		

FIG.2 COVER SUBASSEMBLY, CRANKCASE / GEAR ASSY, GOVERNOR(E02)

图2： 曲轴箱盖部件 + 调速齿轮部件(E02)

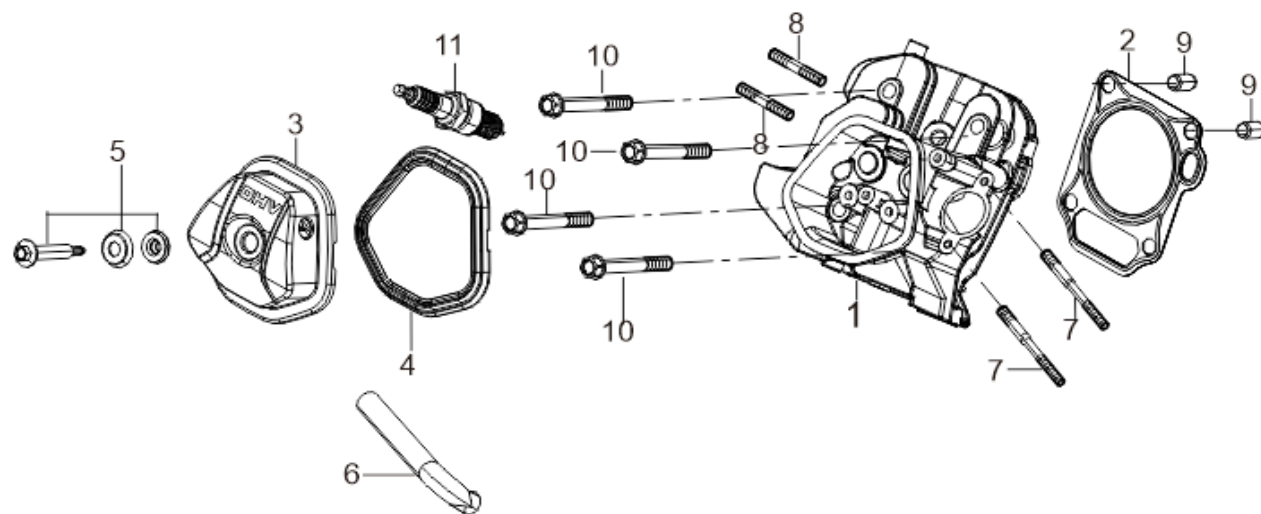


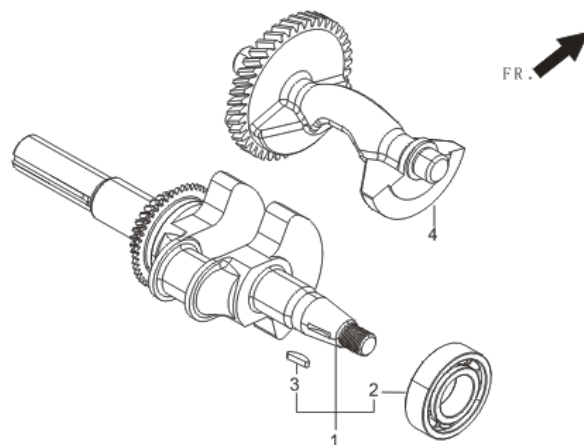
REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
E02-1	11411-Z100511-0BA0		Cover, Crankcase	1		
E02-2	11001-Z100220-00A0		Gasket, Crankcase	1		
E02-3	15030-Z080130-LL00		Plug Subassembly, Engine Oil	1		

E02-4	15010-Z080131-LL00		Dipstick Subassembly, Oil	1		
E02-5	16400-Z100210-00A1		Gear Assy, Governor	1		
E02-6	90502-0812-00A0		Position Pin - Type A	2		
E02-7	90001-0840-01A0		Bolt	7		
E02-8	90548-0207-CLAO		Deep Groove Ball Bearing	1		
E02-9	90548-0202-CLAO		Deep Groove Ball Bearing	1		
E02-10	90682-Z310110-00A0		Seal, Oil	1		

FIG.3 HEAD SUBASSEMBLY, CYLINDER / PLUG,SPARK (E03)

图3：气缸头部件/火花塞 (E03)

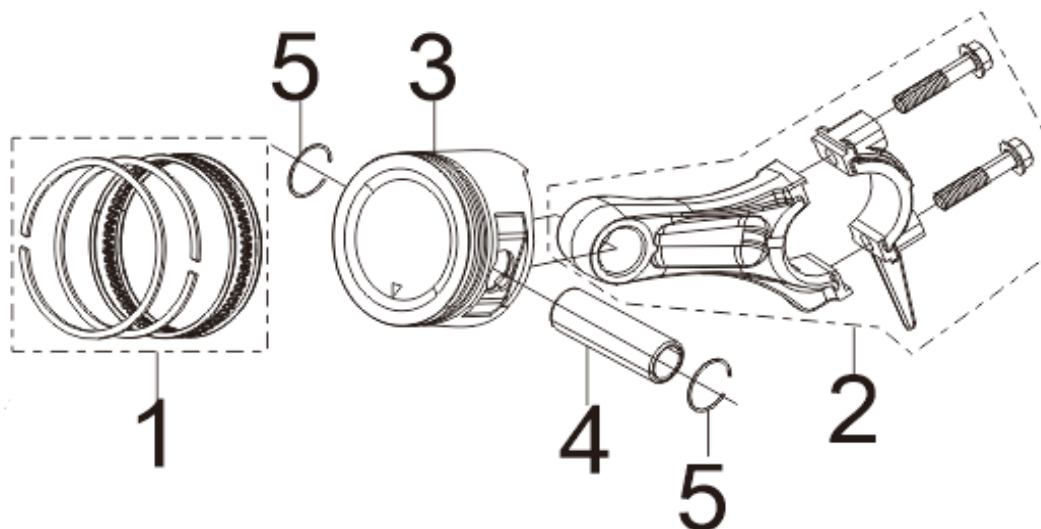




REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
E04-1	13300-Z190630-00A0		Crankshaft Assy.	1		
E04-4	13400-Z190320-00A0		Shaft Assy, Balancing	1		

FIG.5 RING SET,OIL / ROD,CRANKSHAFT CONNETING (E05)

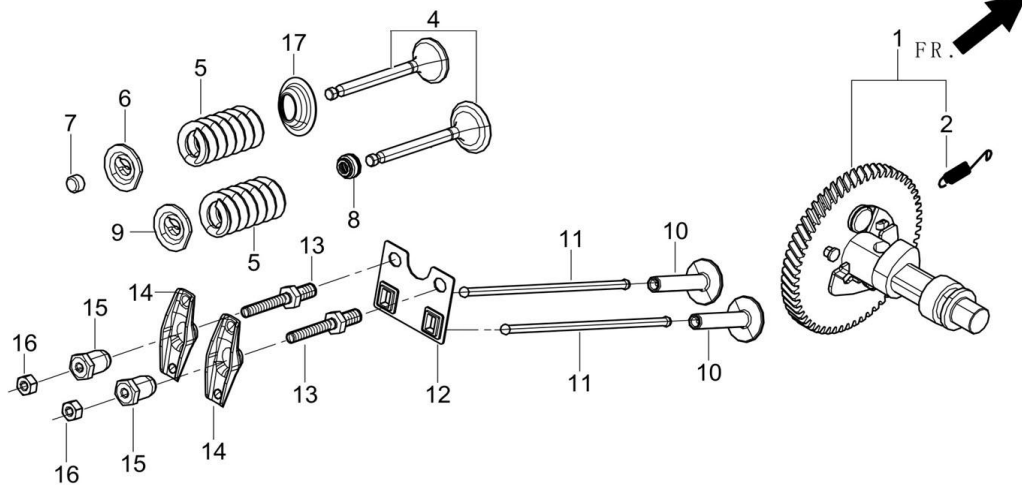
图5： 油环组合/曲柄连杆组件 (E05)



REF.NO. 序号	PART NO 物料代码	CHINESE 中文名	DESCRIPTION 英文名	Q'TY 数量	Unit Price/PC 金额	备注
E05-1	13200-Z190210-00A9	活塞环部件	Ring Assy, Piston	1	\$1.61	
E05-2	13010-Z190121-00A0	连杆	Rod, Connecting	1	\$2.80	
E05-3	13111-Z190310-00A9	活塞	Piston	1	\$3.71	
E05-4	13121-Z100110-00A0	活塞销	Pin, Piston	1	\$0.48	
E05-5	13122-Z100110-00A0	活塞销卡圈	Clip, Piston Pin	2	\$0.05	

FIG.6 TRAIN,VALVE / CAMSHAFT SUBASSEMBLY (E06)

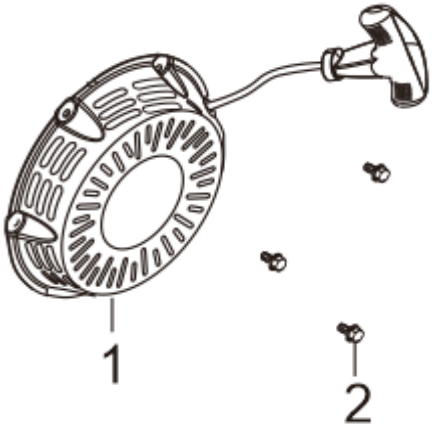
图6：配气机构组件/凸轮轴 (E06)



REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
E06-1	14200-Z190620-00A9		Camshaft Assy.	1		
E06-4	12110-Z190110-00A9		Valves Set	1		
E06-5	12103-Z080110-00A0		Spring, Valve	2		
E06-6	12107-Z080110-00A0		Retainer, Exhaust Valve	2		
E06-7	12104-Z080210-0000		R0Tator, Valve	1		
E06-8	12101-Z080110-00A0		Guide, Seal	1		
E06-9	12112-Z080110-00A0		Seat, Valve Spring	1		
E06-10	14081-Z080110-00A0		Tappet, Valve	2		
E06-11	14070-Z100110-00A0		Lifter Subassembly, Valve	2		
E06-12	14090-Z080110-00A0		Plate Subassembly, Lifter Stopper	1		
E06-13	14313-Z010110-00A0		Rockshaft Bolt	2		
E06-14	14311-Z080110-00A0		Rocker, Valve	2		
E06-15	14314-Z010110-00A0		Nut, Valve Adjusting	2		
E06-16	14312-Z010110-00A0		Nut, Valve Lock	2		
E06-17	12105-Z080110-00A0		Retainer, Valve Spring	1		

FIG.7 STARTER,RECOIL (E07)

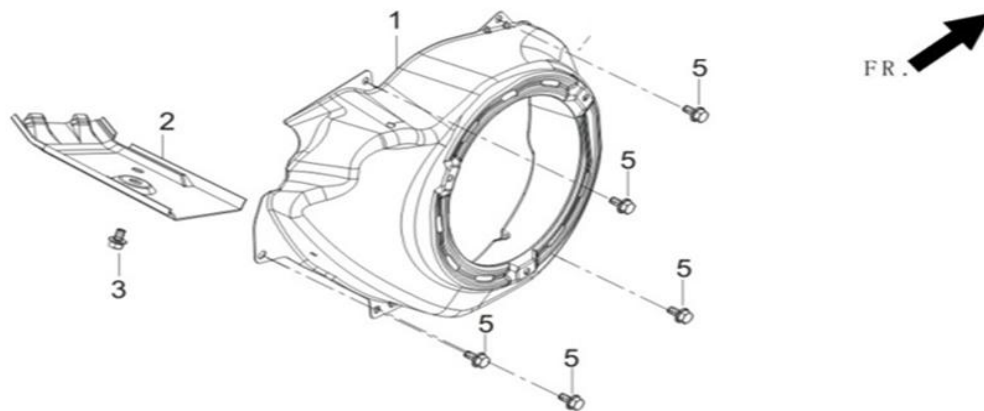
图7：手起动组件（E07）



REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
E07-1	28200-Z100410-H700		Starter Assy, Recoil	1		
E07-2	90001-0608-01		Bolt	3		

FIG.8 SHROUD / SHIELD,LOWER (E08)

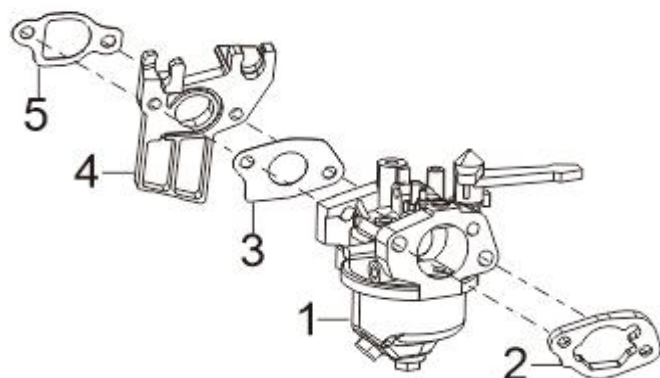
图8：缸体导风罩/下护罩（E08）



REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
E08-1	28110-Z310410-H700		Shroud	1		
E08-2	19304-Z100210-00A0		Shroud, Cylinder Body	1		
E08-3	90001-0610-01A0		Bolt	1		
E08-5	90001-0612-01A0		Bolt	5		

FIG.9 CARBURETOR ASSY. (E09)

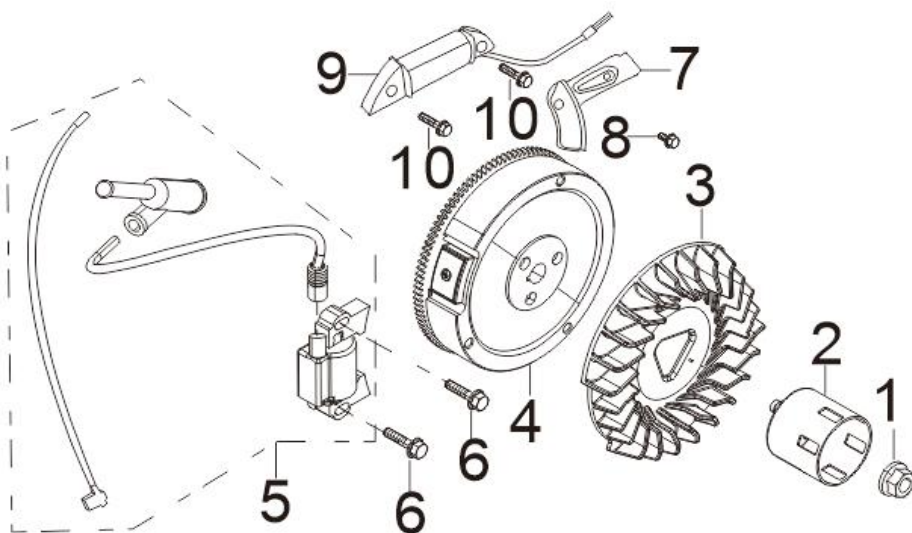
图9：化油器部件 (E09)



REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
E09-1	16100-Z190810-00A9		Carburetor Assy.	1		
E09-2	17001-Z080210-00A0		Air Cleaner Seal Gasket	1		
E09-3	16001-Z100110-00A0		Carburetor Seal Gasket	1		
E09-4	16003-Z100110-00A0		Plate, Carburetor Insulator	1		
E09-5	17002-Z100110-00A0		Gasket, Inlet	1		

FIG.10 FLYWHEEL / IMPELLER / STARTER PULLEY / IGNITION COIL (E10)

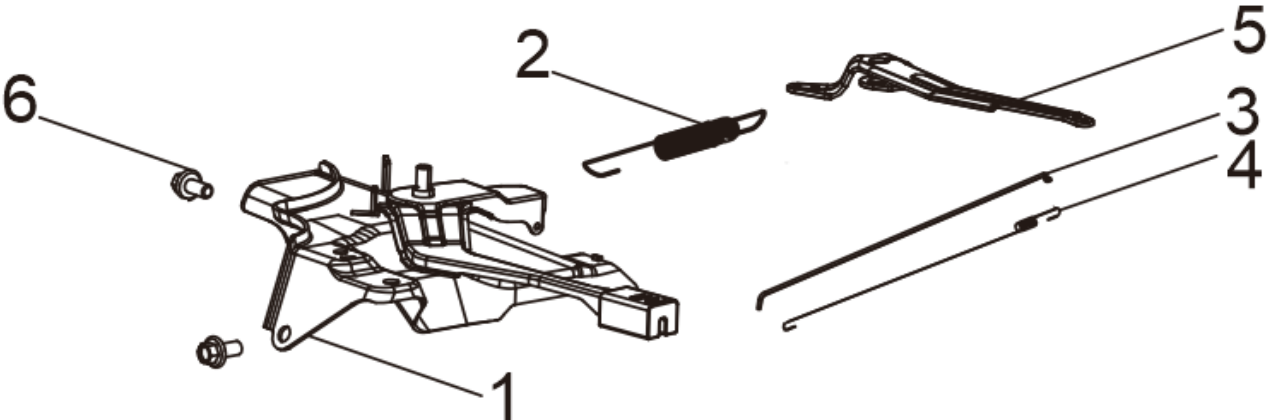
图10: 飞轮/叶轮/启动杯/点火线圈 (E10)



REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
E10-1	13501-Z080111-00A0		Nut, Flywheel	1		
E10-2	28002-Z100210-0000		Pulley, Starter	1		
E10-3	19352-Z100210-00A0		Impeller	1		
E10-4	13510-Z190120-00A0		Flywheel Subassembly	1		
E10-5	30400-Z310311-0001		Coil, Ignition	1		
E10-6	90001-0628-01A0		Hexagon Socket Flange Face Bolt - Small Series	2		
E10-7	30001-Z170110-00A0		Clamp, Charge Coil	1		
E10-8	90001-0612-01A0		Hexagon Socket Flange Face Bolt - Small Series	1		
E10-9	30140HZ160110-0000		Coil Subassembly, Charge	1		
E10-10	90001-0628-01A0		Hexagon Socket Flange Face Bolt - Small Series	2		

FIG.11 CONTROL ASSY, THROTTLE (E11)

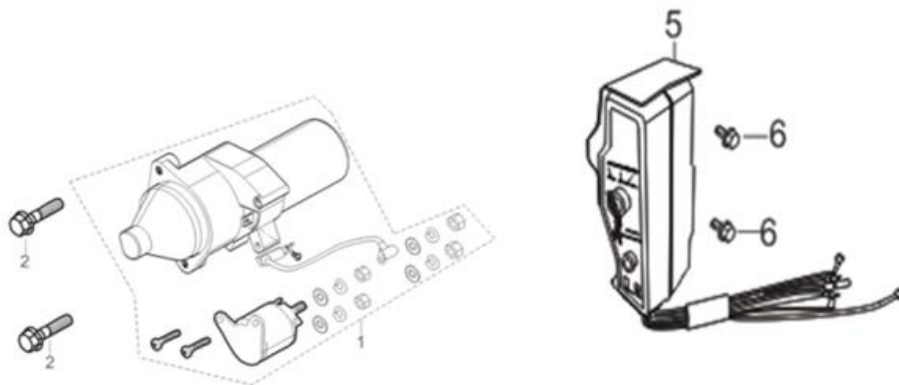
图11：油门操纵部件 (E11)



REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
E11-1	16520-Z100321-00A0		Control Assy, Throttle	1		
E11-2	16063-Z940110-0000		Spring, Governor	1		
E11-3	16062-Z100110-00A0		Rod, Governeor	1		
E11-4	16012-Z080110-00A0		Spring, Throttle Valve Returning	1		
E11-5	1607A-Z100110-0100		Governing Bracket Subassembly Assembly	1		
E11-6	90001-0612-01A0		Bolt	2		

FIG.12 START-UP ELECTRIC MACHINE COMPONENTS (E12)

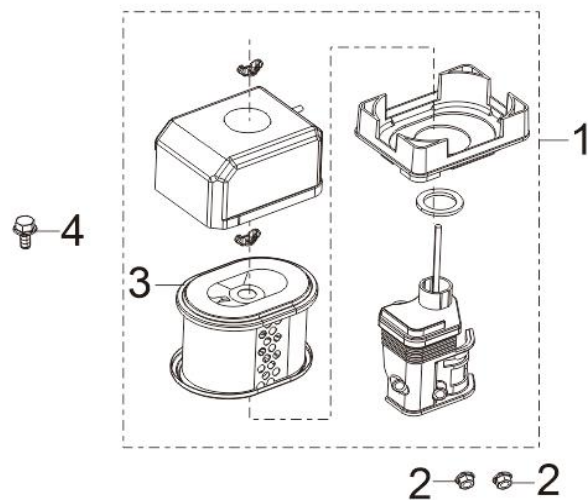
图12：起动电机组件 (E12)



REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
E12-1	09100-Z170210-0001		Motor, Starting	1		
E12-2	90001-0835-01A0		Hexagon Socket Flange Face Bolt - Small Series	2		
E12-5	35000-Z160130-H701		Control Switch	1		
E12-6	90001-0612-01A0		Hexagon Socket Flange Face Bolt - Small Series	2		

FIG.13 CLEANER, AIR (F01)

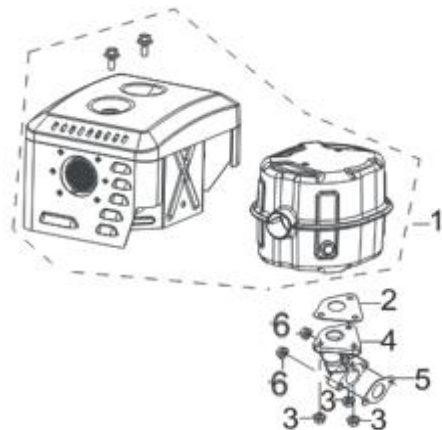
图13 空滤器 (F01)



REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
F01-1	17100-Z100110-0000		Air Cleaner	1		
F01-2	90305-0600-31A0		Hexagon Nut With Flange	2		
F01-3	17150-Z100110-0000		Air Cleaner Element Assembly	1		
F01-4	90007-0620-A1A0		Bolt	1		

FIG.14 MUFFLER ASSY. (F02)

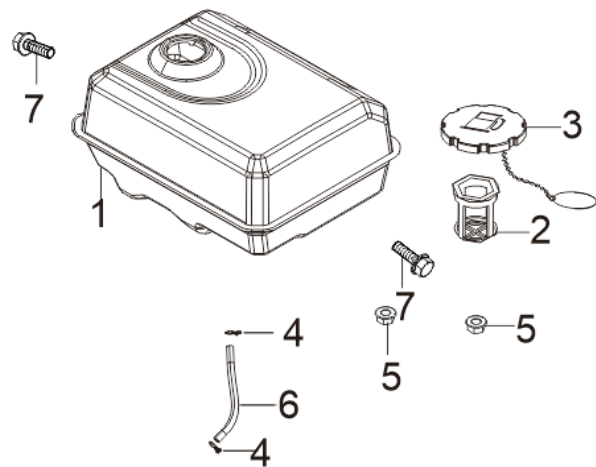
图14: 消声器部件 (F02)



REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
F02-1	18100-Z100110-00A0		Muffler Assy.	1		
F02-2	18101-Z080110-00A0		Gasket, Muffler	1		
F02-3	90305-0800-31A0		Hexagon Nut With Flange	5		
F02-4	18150-Z080210-00A0		Pipe, Exhaust	1		
F02-5	18001-Z080310-00A0		Gasket, Exhaust Outlet	1		
F02-6	90332-Z1F0110-00A0		Lock Nut	2		

FIG.15 TANK ASSY, FUEL (F03)

图15: 油箱部件 (F03)



REF.NO. 序号	PART NO 物料代码		DESCRIPTION 英文名	Q'TY 数量		备注
F03-1	16620HZ080110-H701		Fuel Tank	1		
F03-2	16652-Z010610-00A0		Strainer, Fuel	1		
F03-3	16730-Z011010-H7A0		Cover, Fuel Tank	1		
F03-4	90740-Z010510-00A0		Collar	2		
F03-5	90305-0800-31A0		Hexagon Nut With Flange	2		
F03-6	90686-Z520110-00M2		Tube, Fuel	1		
F03-7	90001-0825-01A0		Bolt	1		