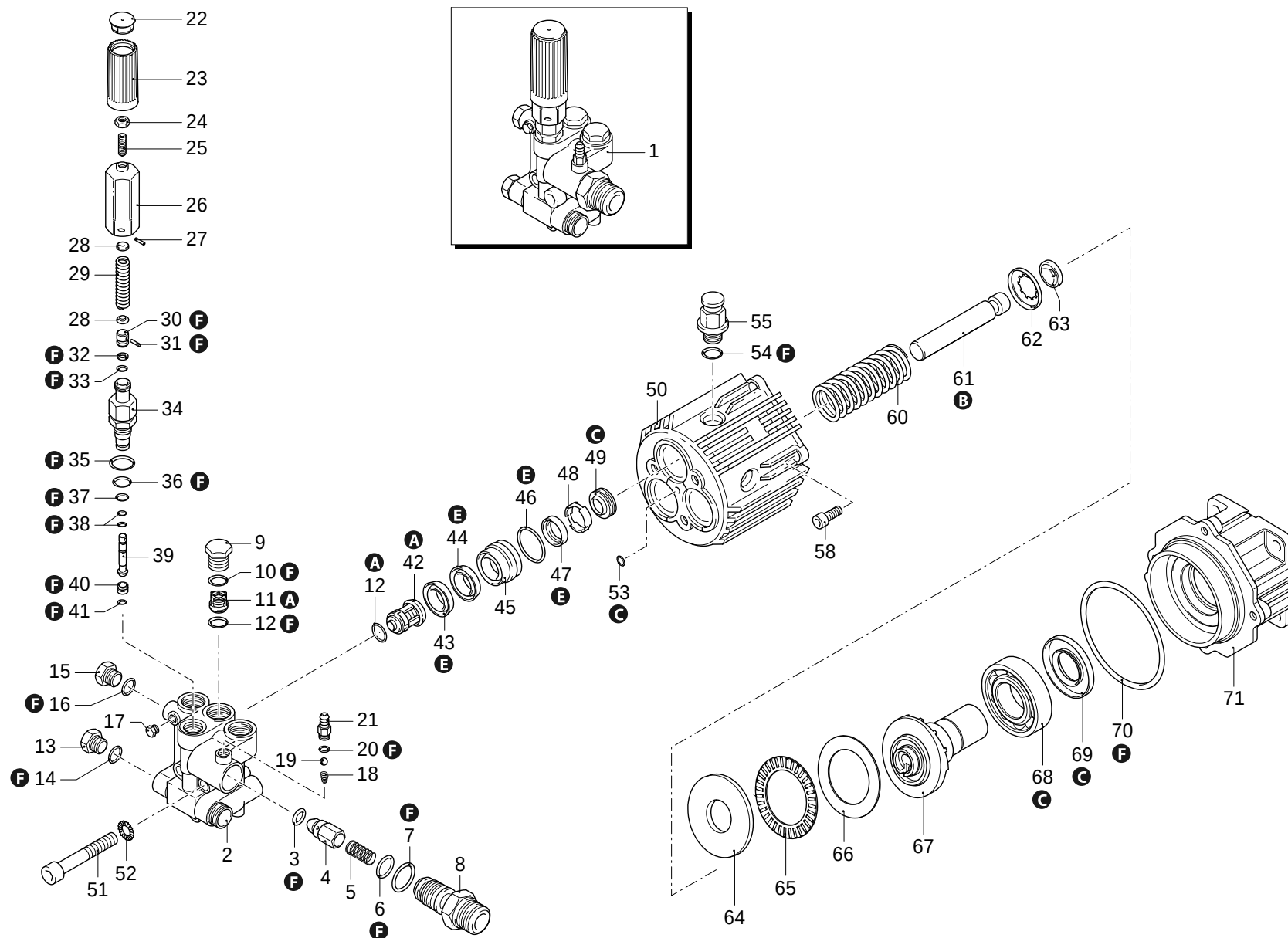




Series Wobble Plate

SVJ

D

3400rpm

ø 3/4"

P	Code	Description		Q	Assembly prescription	Validity	P	Code	Description		Q	Assembly prescription	Validity
1	1989229	Head assembly	Ø 15	1			39	1271160	Piston	lower	1		
2	1982450	Head		1			40	1980200	Seat		1		
3	1460430	O-ring	Ø 4x2,5	1			41	1470210	O-ring	Ø 9x1	1		
4	1540170	Shutter	nickel	1			42	1989050	Complete valve		3		
5	1080091	Spring		1			43	1342761	Water seal	Ø 15	3	Lubricate with grease Molykote PG54	
6	394280	O-ring	Ø 12,42x1,78	1	Lubricate with grease Molykote PG54		44	1981580	Ring	anti-extrusion	3		
7	1200690	O-ring	Ø 15,6x1,78	1	Lubricate with grease Molykote PG54		45	1981570	Piston guide	Ø 15	3	C=35Nm / Loxeal 55-14	
8	1270141	Injector	Ø 2,0	1			46	770260	O-ring	Ø 23,52x1,78	3		
9	1260162	Plug		3	C=34Nm		47	1260440	Water seal	Ø 15	3	Lubricate with grease Molykote PG54	
10	960160	O-ring	Ø 17,86x2,62	3	Lubricate with grease Molykote PG54		48	1980430	Spacer		3		
11	1269050	Complete valve		3			49	1980410	Oil seal		3		
12	880830	O-ring	Ø 15,54x2,62	6	Lubricate with grease Molykote PG54		50	1983050	Pump body		1		
13	880581	Plug	1/4" G brass	1	C=15Nm / Loxeal 55-14		51	1980310	Screw	TCEI M10x65	3		
14	820510	O-ring	Ø 10,82x1,78	1			52	650530	Washer		3		
15	880581	Plug	1/4" G brass	1	C=15Nm / Loxeal 55-14		53	770090	O-ring	Ø 5,28x1,78	1		
16	820510	O-ring	Ø 10,82x1,78	1			54	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54	
17	620301	Plug	1/8" G	1	Loxeal 55-14		55	1980380	Plug		1	C=53Nm	
18	1560520	Spring		1			58	180030	Screw	TCEI M8x20	4	C=24,5Nm	
19	1250280	Ball		1			60	1981140	Spring		3		
20	480480	O-ring	Ø 4,48x1,78	1			61	1981120	Piston	Ø 15	3		
21	1982520	Hose tail	Ø 8	1	C=4Nm / Loxeal 55-14		62	1980150	Ring		3		
22	1981770	Plug		1			63	1981130	Wobble plate		3		
23	1981780	Knob		1			64	1983100	Fifth wheel		1		
24	1980300	Nut	M6	1			65	1980250	Fifth wheel		1		
25	1980470	Screw	M6x20	1			66	1980240	Fifth wheel		1		
26	1980390	Insert		1	Lubricate with grease Molykote PG54		67	1982810	Shaft	6 marked	1		
27	1080070	Pin	stainless steel	1			68	1982360	Bearing		1		
28	1980220	Wobble plate		2			69	1140380	Ring	seal	1		
29	1271070	Spring		1			70	1980340	O-ring	Ø 83,8x2,62	1		
30	1080041	Piston	upper	1			71	1981420	Flange		1		
31	1080070	Pin	stainless steel	1			A	2869	Valve kit		1		
32	1080401	Ring	anti-extrusion	1			B	2513	Piston kit	Ø 15	1		
33	1080250	O-ring	Ø 7,66x1,78	1			C	2591	Oil seal kit		1		
34	1980210	Piston guide		1	C=15Nm / Loxeal 55-14		E	2167	Water seal kit	Ø 15	1		
35	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54		F	2799	Gasket kit		1		
36	800560	O-ring	Ø 8,73x1,78	1	Lubricate with grease Molykote PG54								
37	1271170	Ring	anti-extrusion	1									
38	1080190	O-ring	Ø 2,90x1,78	2	Lubricate with grease Molykote G807								

Revision: 1

Oil type: SAE 75W90

Validity: < XX/YY = From week/year

Date: 22/04/2025

Oil quantity: 0,135 Kg

C=Tightening torque (Tolerance +0 ÷ -10%)

* = Not present for electric pump

21664 - SVJ 2.5 G25 D + F7